

Adhesives, Caulks and Sealants



For more than 115 years, Sonoco has provided innovative packaging solutions to companies worldwide. With plants in Beaver Creek, Ohio; Carrollton, Texas; Hanover, Pa.; and Winchester, Ky., Sonoco can easily meet your high demand.

Adhesives and sealants cartridges and sausage packs are available for:

- Acrylic latex caulks
- Polyurethanes
- Silicone sealants
- Butyl rubbers
- Oil-based caulks
- Polysulfides
- Roof cements
- Solvent-based adhesives
- Water-based adhesives
- Hybrid sealants

Sonoco is the largest supplier of plastic and fiber cartridges and sausage packs to the North American adhesives and sealants market, serving the consumer, construction and industrial market segments. We offer our customers small minimum orders, flexible production and short lead times on both package formats.

Sonoco's full range of rigid plastic cartridges, spiral-wound fiber cartridges and hermetic cartridges for moisture-sensitive products works with our variety of plungers, tops and spouts to provide a flexibility in package design to meet your unique needs. Sonoco also offers state-of-the-art printing and graphic capabilities and superior flexibility in order formulation and delivery.

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Fiber Cartridges

The only supplier with multiple manufacturing facilities dedicated to producing fiber cartridges, Sonoco ensures a consistent product supply. Our fiber cartridges and components meet the highest standards in product integrity, durability, economy and variety. Built on a foundation of more than 90 years of spiral winding experience, each cartridge is wound from high-grade recycled paperboard for maximum strength and protection. Sonoco manufactures pint and quart sizes for both hermetic and non-hermetic applications. Our fiber cartridges come with a choice of liners, spiral or convolute labels, a variety of spouts, metal and plastic plungers, and barrier coatings for metal plungers and ends. We also offer a European nozzle design with a screw-on spout for cleaning, removal or reuse.

Spout options:

- Polyethylene with polyethylene/aluminum foil laminate
- 3" and 4" closed and 2¼" open designs
- Variety of colors
- Variety of plastic resins, each with the option of a self-bursting foil patch

Other options:

- Metal tops with barrier-coated interiors for water-based products

Plunger choices:

- Injection-molded polyethylene in natural opaque or pigmented white
- Metal components made from tinplate with protective barrier coating

Graphic and printing options:

- Spiral labeling
- Convolute roll labeling
- Pre-labeled fiber cartridges/360-degree high-gloss, scuff-resistant labels

Sausage Packs

In addition to our many cartridge offerings, we offer a bulk packaging solution—flexible rollstock for customers who form, fill and seal “sausage packs,” also known as “chub packs.” This rollstock material provides optimal barrier and improved strength to protect your product, so you don’t have to worry about quality issues during your filling process or distribution.

Benefits:

- 3-ply foil structure for optimal barrier and performance
- High-quality flexographic printing with up to 8 colors
- Full customer support including initial setup, graphics, templates and production
- Accommodates standard and non-standard sizes
- Short production lead times
- Large or short run production

Plastic Cartridges

The only company using extrusion and spin-welded technology in its rigid plastic cartridges, Sonoco gives customers a choice of wall thicknesses and different nozzle options. Our unique manufacturing process lets us offer a wide range of nozzle colors, letting you match the nozzle to the color of the caulk inside the package—and giving your product a major retail advantage.

Spout options:

- Polyethylene with foil patch option
- Variety of wall thicknesses to meet barrier needs and lengthen shelf life
- Re-closeable with a variety of plastic resins
- 3" flange spout
- 3" consumer spout with cap
- European screw-on design base with 3", 3½" or 4" spout

Other choices:

- Injection-molded polyethylene plungers in natural opaque or pigmented white
- Metal components made from tinplate with barrier coating
- Labeling options for retail appeal

Graphic and printing options:

- Dry offset printing for colorful, high-quality graphics
- Full-field/full-wrap printing
- In-line printing
- Lacquer applications for high-gloss finishes
- Choice of up to six PMS colors measured through colorimeters